

## Description

Archco-Rigidon Rigspray is a 2-component medium duty brush or airless spray applied lining. It is formulated from an isophthalic Polyester resin reinforced with 0.4mm glassflakes. The lining dry film thickness is normally 0.8mm. More than one coat can be applied if required.

## Principal Characteristics

- \* Excellent corrosion resistance
- \* Very good abrasion resistance
- \* Very good erosion resistance
- \* Very low permeability
- \* Good chemical resistance
- \* Excellent application properties
- \* Single coat application up to 1mm D.F.T.
- \* Excellent undercutting resistance
- \* Lower styrene emissions
- \* Rapidity of cure
- \* Excellent repairability

## Corrosion and Temperature Resistance

**Archco-Rigidon Rigspray** is suitable for use in aggressive marine environments and resists some mildly aggressive chemicals at temperatures up to 65°C under immersion conditions.

## Suggested Uses

**Archco-Rigidon Rigspray** is used primarily to protect steel structures from corrosive attack.

Rigspray is widely used for the protection of steel structures subject to the most aggressive marine environments, where abrasion and erosion are also a problem, i.e. splash zones, underdeck areas, helidecks and main deck surfaces.

## How to Order

A full material system may be ordered by simply specifying **Archco-Rigidon Rigspray (System 456)**.

Our quotations include a 40% wastage factor.

Contact **Archco-Rigidon** engineers for further information.

Rigspray	Isophthalic Polyester	
Operating Temperature Range	Min. -20°C Max. +65°C	
Application Method	Airless Spray or Brush	
Surface Preparation	Gritblast to Sa2½ min.	
Colour	to specification	
Catalyst Type	Archco-Rigidon C2	
Volume Solids	98%-99%	
Dry Film Thickness	600-1000 Mic.	24-40 mils.
Min Substrate Temperature	5°C	
Max Humidity during Application	90% Rh	
Min Dewpoint/Substrate Differential (steel)	Dewpoint +3°C	
Flash Point	31°C	
Overcoating Times (20°C)	Min. 4 hrs - Max 3 Days	
Tool Cleaning Solvent	T2 Cleaner	
Storage Temperature Limits	10°C - 20°C	
Specific Gravity	1.3	
Shelf Life	6 Months	
Chemical Resistance: Extensive – refer to Archco-Rigidon for details and recommendations	For guidance only. Reference can be made to column A in Archco-Rigidon Chemical Resistance Guide.	

Estimated Coverages are as follows:	Theoretical Material Requirement	Practical Material Requirement
Component	Quantity m <sup>2</sup> /0.8mm DFT	Quantity m <sup>2</sup> /0.8mm DFT
456/04 Rigspray Resin Mix	0.80 litres	1.20 litres
456/11 C2 Catalyst	0.02 litres	0.03 litres
456/16 T2 Cleaner	0.50 litres	0.50 litres

Rigspray Test Data			
Characteristic	Standard	Result	
Abrasion Resistance	ASTM D 4060	0.035gm (smooth)	
Adhesion Properties	ASTM D 952	8 Mpal	
Cathodic Disbondment	BG/CW6	6mm	
Tensile Strength	ASTM D 638	4715 psi	332kg/cm <sup>2</sup>
Flexural Strength	ASTM D 790	10040 psi	707kg/cm <sup>2</sup>