



**Product Specification**  
**Pipelines & Fittings**  
**DENSO HI TACK PRIMER**

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**(Paste)**

**Description:** Denso Hi Tack Primer is a tacky adhesive primer for use with Denso Petrolatum Tapes particularly where these are applied longitudinally or on flat areas. It is a component of the Denso Steelcoat 100 System.

**Composition:** High melting point Petrolatum in hydrocarbon solvent. The primer is a semi-solid paste for brush application.

<b>Properties:</b>	Specific Gravity	0.91
	Solids Content	70% w/w
	Flash Point	32°C minimum
	Covering Capacity	5m <sup>2</sup> / litre
	Wet Film Thickness	200 micron
	Dry Film Thickness	140 micron
	Drying Time	60 minutes (approx)
	Temperature Range	
	For application	0°C to 50°C
	For Service	65°C

**Surface Preparation:** Surfaces must be free from loose rust, scale and flaking coatings. Rusted areas should be mechanically cleaned to St2.

Surfaces may be damp but must not have droplets or a continuous film of water.

**Application:** Apply by brush.

**Packaging:** 4kg tins & 20ltr drums.