



**Product Specification**  
**Pipelines & Fittings**  
**DENSO EPOXY TOP COAT**

**DESCRIPTION:** A two-pack high build chemical and abrasion resistant **solvent free** epoxy coating, **FOR THE TOPCOATING OF DENSO ULTRASEAL TAPE.**

**COLOUR:** White and Lt. Aircraft Grey.  
**Note: Dark Colours are NOT recommended..**

**PHYSICAL PROPERTIES:**

<b>Flash Point:</b>	Not Applicable.
<b>Volume Solids:</b>	100%.
<b>Specific Gravity:</b>	1.34 (average, mixed)
<b>Dry/Curing Times:</b>	Touch Dry: 8-10 hours Full Cure: 10-12 days Overcoating within 24 hours. (if longer, surface will need abrading lightly, with glass paper)

**STORAGE:** Minimum of 2 years in original sealed containers at temperatures below 26°C.

**POT LIFE:** 1 - 1½ hours approximately. (at 20C°)

**MIXING:** Stir the Base Component whilst adding the hardener and continue to stir until homogenous mix is obtained. Use immediately.

**APPLICATION:** Conditions for Application:  
Do not apply if surface or atmospheric temperature is below 5°C or above 30°C or when relative humidity exceeds 90%. Apply by brush or roller directly over Ultraseal Tape. Can be airless sprayed.

**THINNING / CLEANING:** **Do not thin.** Use special Solvent / Cleaner No 55 for cleaning immediately after use.

**THEORETICAL COVERAGE:** 4m<sup>2</sup>/litre

**PACKAGING:** Supplied in 4 litre tins.

**HEALTH AND SAFETY:** Wear protective clothing and ensure adequate ventilation. Avoid contact with skin and eyes. Health and Safety Data Sheets giving full information are available.