



**Product Specification**  
**Pipelines & Fittings**  
**BUTYL PRIMER**

## BUTYL PRIMER

**Description:** A brush or roller applied solvent base adhesive primer for use on new wire brushed or grit blasted metal pipe work to condition the surface prior to the application of Denso self amalgamating tapes, to prevent corrosion on metallic pipelines.

**Composition:** Base: Adhesion promoting resins and rubbers.  
Solvents: Heptane and Toluene.

**Application:** Evenly apply by brush or roller over previously wire brush or grit blasted surface.

1. For application on new or wire brush cleaned metallic surface.
2. For application on metallic surface cleaned by grit blasting.

**Properties:**

Test	Method	Value
Colour		Black
Solid Content	ISO 1515	27% min.
Density (at 23° C)	ASTM 1289	0.83 ± 0.05 g/cm <sup>3</sup>
Viscosity: out flow time (4mm nozzle) at 23°C	ASTM D1200	35 ± 5 sec.
Flash Point	Abel IP 170	012 ° C
Suggested Consumption		0.08-0.12 1/m <sup>2</sup> (1) 0.15-0.25 1/m <sup>2</sup> (2)
Application Temperature		-30 to +60° C

**Packaging:** Available in 1 litre and 4 litre cans.