

## stainless steel

all metallic parts - chromium-nickel-steel 1.4301

**Fully encircling elastomer - DIN 3535 gasket seals complete gaps and other pipe damage**

### The clamp with the self-centering lug system

The short bolts 3 are welded to the bolt bar 4. The handle makes for easy assembly onto the pipe. The nuts are fed directly to the bolts from a special nut dispenser 8. This eases the positioning of lugs and bolts, and avoids handling of loose parts.

Pipe repair clamps cannot be used for restraint connections.

Special version such as larger diameters, other lengths and higher temperature tolerances on request.

### No. 0755 "single lug"

for pipe outside diameters of 54 - 430 mm  
length 150 - 380 mm

### No. 0756 "double lug"

for pipe outside diameters 87 - 471 mm  
length 200 - 380 mm

The advantage of the double lug is that each clamp covers a bigger diameter range.

This system enables larger diameter clamps to be manufactured more quickly.

for GAS  
according to EN 437

**up to PN 4 (with stress free installation)**

Suitability depends on the condition of the pipe

No. 0755

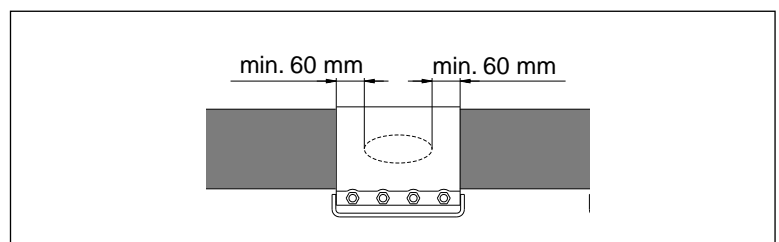
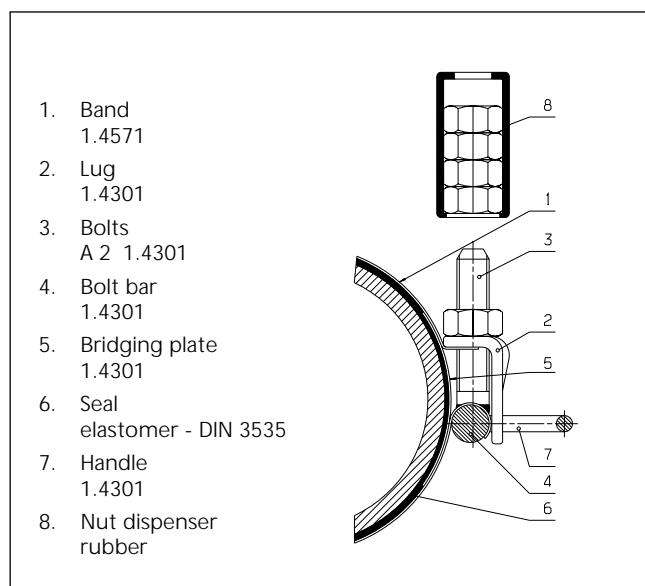
tested up to PN 4  
under ideal conditions



The quick assembly system with the easy to use handle and nut dispenser

No. 0756

tested up to PN 4  
under ideal conditions



# Pipe Repair and Coupling Clamp

## Order no. 0755 single lug

Type	Pipe Ø mm	Length mm	Suitable for pipe DN		Weight kg	
			steel	CI		
K 54	54 — 58	150	50		1,1	●
M 54		200			1,5	●
K 58	58 — 64	150	50		1,1	●
M 58		200			1,5	●
K 63	63 — 68	150		50	1,2	●
M 63		200			1,6	●
K 68	68 — 76	150			1,2	●
M 68		200			1,7	●
K 75	75 — 83	150	65	60	1,3	●
M 75		200			1,7	●
K 82	82 — 91	150	80	65	1,3	●
M 82		200			1,8	●
K 95	95 — 104	150		80	1,4	●
M 95		200			1,9	●
K 104	104 — 112	150	100		1,5	●
M 104		200			2,0	●
K 112	112 — 121	150	100	100	1,5	●
M 112		200			2,1	●
K 115	115 — 125	150		100	1,5	●
M 115		200			2,1	●
K 120	120 — 130	150			1,7	●
M 120		200			2,2	●
K 131	131 — 141	200	125		3,2	●
M 131		250			4,0	●
K 140	140 — 150	200		125	3,2	●
M 140		250			4,0	●
L 140		315			5,2	●
K 151	151 — 161	200	150		3,4	●
M 151		250			4,3	●
L 151		315			5,4	●
K 166	166 — 178	200	150	150	3,5	●
M 166		250			4,4	●
L 166		315			5,5	●
K 178	178 — 190	200			3,6	●
M 178		250			4,5	●
L 178		315			5,7	●
K 190	190 — 202	200			3,9	●
M 190		250			4,7	●
L 190		315			5,8	●
K 200	200 — 212	250	200		5,0	●
M 200		315			6,2	●
L 200		380			7,5	●
K 215	215 — 227	250	200	200	5,0	●
M 215		315			6,3	●
L 215		380			7,6	●
K 233	233 — 246	250			5,2	●
M 233		315			6,3	●
L 233		380			7,8	●
K 250	250 — 262	250			5,4	●
M 250		315			6,8	●
L 250		380			8,1	●
K 269	269 — 281	250	250	250	5,6	●
M 269		315			7,1	●
L 269		380			8,5	●
K 285	285 — 297	250			6,0	●
M 285		315			7,5	●
L 285		380			9,0	●
K 306	306 — 318	250			6,0	●
M 306		315			7,8	●
L 306		380			9,2	●
K 315	315 — 327	250	300	300	6,2	●
M 315		315			7,8	●
L 315		380			9,5	●
K 345	345 — 357	250	350		6,7	●
M 345		315			8,3	●
L 345		380			10,0	●
K 366	366 — 379	250	350	350	7,0	●
M 366		315			8,7	●
L 366		380			10,5	●
K 400	400 — 412	250	400		7,4	●
M 400		315			9,2	●
L 400		380			10,9	●
K 418	418 — 430	250	400	400	7,6	●
M 418		315			9,7	●
L 418		380			11,8	●

## Order no. 0756 double lug

Type	Pipe Ø mm	Length mm	Suitable for pipe DN		Weight kg	
			steel	CI		
M 87	87 — 102	200	80	80	2,7	●
M 106	106 — 124	200	100	100	2,8	●
M 114	114 — 132	200	125	100	2,9	●
K 132	132 — 152	200	125	125	4,9	●
M 132		250			6,2	●
K 142	142 — 162	200	150	125	5,0	●
M 142		250			6,4	●
K 160	160 — 180	200	150	150	5,3	●
M 160		250			6,5	●
L 160	315	8,1	●			
K 166	166 — 186	200	150	150	5,3	●
M 166		250			6,7	●
L 166		315			8,3	●
K 208	208 — 230	250	200	200	7,2	●
M 208		315			8,8	●
L 208		380			10,7	●
K 220	220 — 242	250		200	7,3	●
M 220		315			9,0	●
L 220		380			11,1	●
K 236	236 — 258	250			7,5	●
M 236		315			9,4	●
L 236		380			11,1	●
K 271	271 — 293	250	250	250	7,8	●
M 271		315			9,9	●
L 271		380			11,8	●
K 306	306 — 328	250	300	300	8,4	●
M 306		315			10,0	●
L 306		380			12,0	●
K 330	330 — 352	250			8,9	●
M 330		315			10,7	●
L 330		380			13,1	●
K 346	346 — 368	250	350		8,9	●
M 346		315			11,0	●
L 346		380			13,3	●
K 369	369 — 392	250		350	9,1	●
M 369		315			11,2	●
L 369		380			13,8	●
K 406	406 — 430	250	400	400	9,7	●
M 406		315			11,7	●
L 406		380			14,5	●
K 425	425 — 448	250		400	9,8	●
M 425		315			12,3	●
L 425		380			14,8	●
K 448	448 — 471	250			10,2	●
M 448		315			12,8	●
L 448		380			15,1	●